## Roediger Rotary Vane Vacuum Pump Overhauling Works







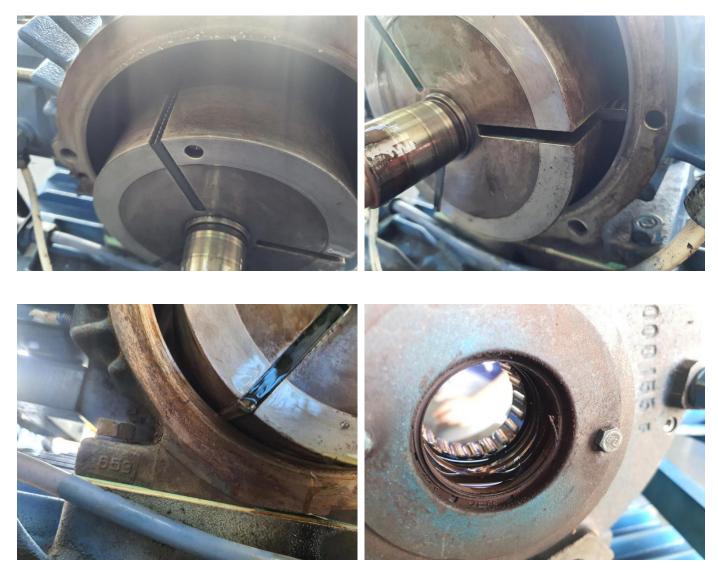
Oil return connection has jammed and damaged - To replace new



Side plate slightly worn out , Bearing damaged



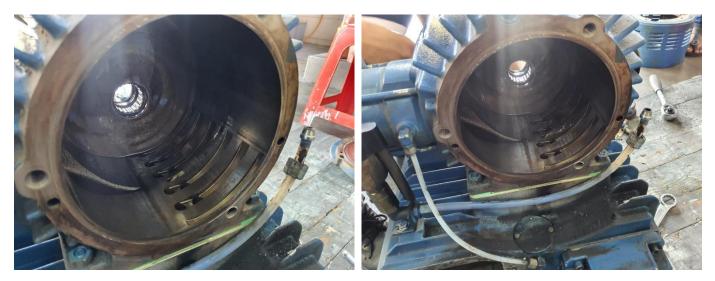
Pump vanes badly damaged , impossible to build pressure



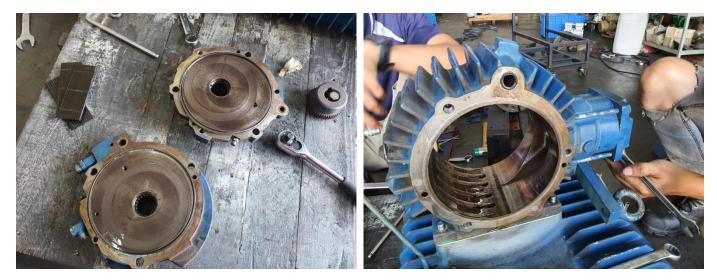
Bearing seal damaged, Vacuum pump oil will always need to top up as it will flow out in exhaust line



Vanes damaged , rotor requires polishing



Cylinder warn out , requires polishing to reduce friction upon running



End plate requires polishing



Vacuum pump oil completely emulsified with water and sewage , not usable





Pump internal strainer chocked with dust, debris , sewage and moisture Installing external strainer is mandatory



Exhaust valve jammed and the body rusted, damaged due to moisture Installing external strainer is mandatory



All parts will be chemical washed to ensure no debris and particles attached onto the metal surface



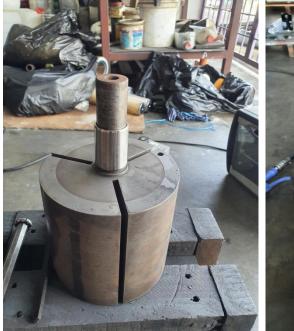












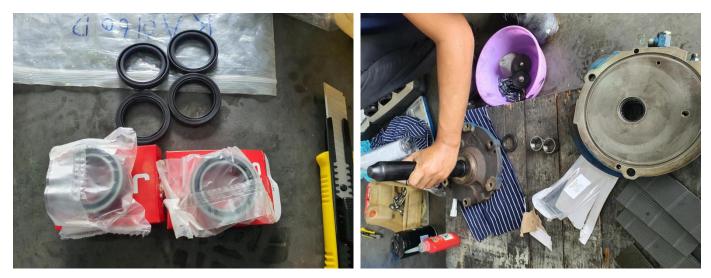




Pump Module chemically washed



Sludge removed from pump



New set of seal and o-rings



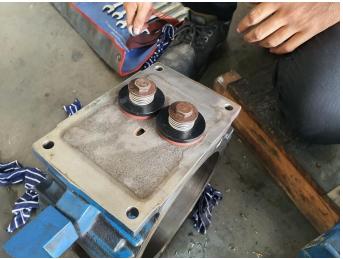














New Exhaust valve installed and base polished





New Original replacement kit



New Vanes installed (Original)





New coupler installed



New set of rubber foot











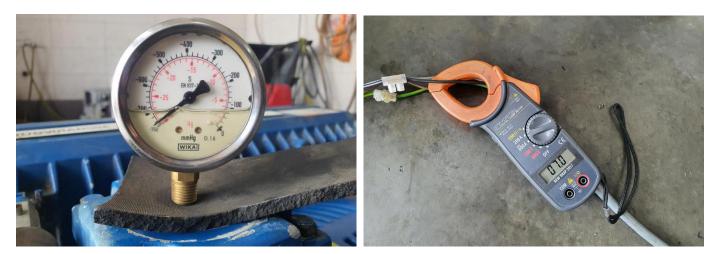












Pump passed the pressure and ampere test



Pump Painted and ready for delivery



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