## Compact station vacuum pump exhaust line water ponding troubleshooting works









We noticed there was heavy water flow dripping out from the vacuum pump exhaust line.





We checked the 24v relay for the condensate trap magnetic valve









After investigation we conclude there is no problem with the panel





No issues with the condensate trap magnetic valves





We removed the condensate trap to inspect further



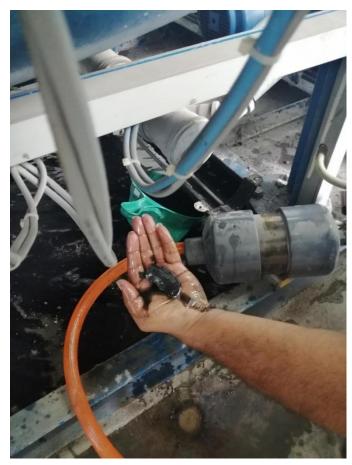


We noticed a piled up debris in the exhaust line





We carried out servicing by using water pressure





Compacted debris removed from the condensate trap









we collected the remaining debris after flushing out works



Further servicing works carried out until water comes out clean





We ensured the pipeline and condensate trap is clear from any blockage









We readjusted the pipeline gradient to ensure smooth flow of condensate water into the trap and towards biofilter. **Water ponding in pipeline solved.** 





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